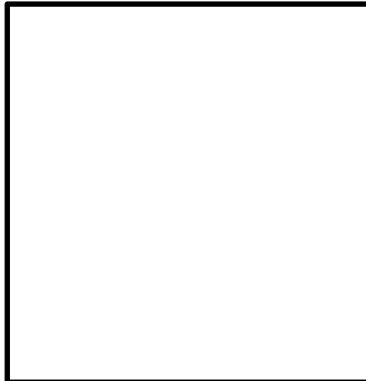


7/01/16
CORBETT
LEE

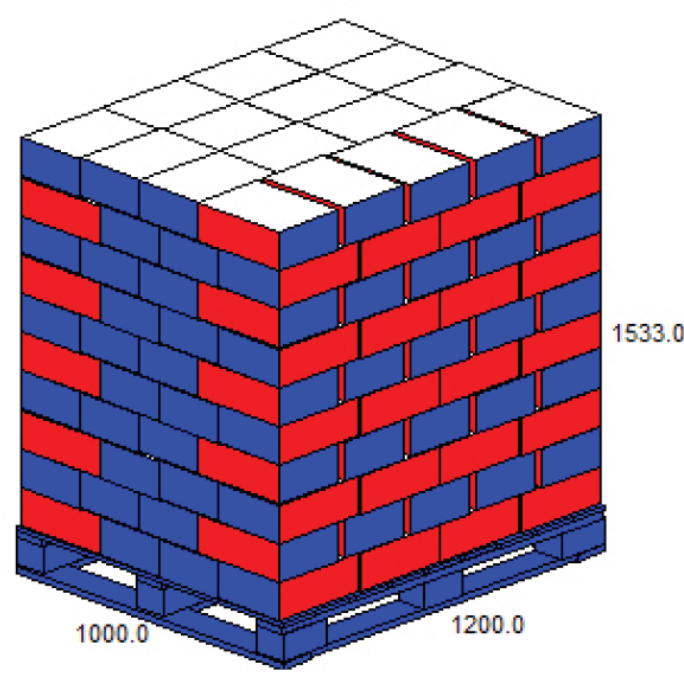


PACK SIZE
12 X 125g
BLEND CODE
SEE BOM

QI2500

TYPHOO QT ONE CUP TEA 12X125G

PALLET DETAILS		
CONFIGURATION		
17	CASES / LAYER	
10	LAYERS / PALLET	
170	CASES / PALLET	
DIMENSIONS UNIT / CASE		
LENGTH	70mm 300mm	
WIDTH	70mm 222mm	
HEIGHT	133mm 137mm	
PALLET HT	1533mm	
BARCODE DETAILS		
JAR	5060123606829	
CASE	15060123607847	
JAR CONTENT WEIGHTS		
MAX	TARGET	MIN
130.6g		119.4g
	125g	
+5.6g		-5.6g
PALLET NOTES		
• STANDARD CHEP PALLET		
• LAYER PAD ON PALLET		
• ROTATE EACH LAYER		
• STRETCHWRAP PALLET & APPLY PALLET LABEL		

PALLET LAYOUT - CHEP	
CASE WEIGHT = 2.0kg	
	
<p>DATE CODING – JAR & CASE</p> <p>BBE = 24 MONTHS(MONTH/YEAR) + JULIAN CODE + TIME</p> <p>Eg JAN 2018 6007 11:13</p>	

CONTROLLED DOCUMENT

G:\Operations\Production\Penny Lane\Wet,Dry & Volpak\05 JOBSHEETS\LINE 9\CO-PACK\Q12500-QT12X125G

QI2500

TYPHOO QT ONE CUP TEA 12X125G

ORIGINATOR S CORBETT

PACK SIZE 12 X 125G

LINE No. 9

PACKING INSTRUCTIONS

- RECEIVE PRODUCT IN IBC & FEED INTO HOPPER THROUGH SIEVE
- PRESENT JARS TO LINE – JAR INVERTED AND BLOWN OUT, CODE ON SLEEVE APPLY SLEEVE & SHRINK
- FILL 125G PRODUCT, CHECKWEIGH & APPLY CAP
- JAR METAL CHECKED, CAP INDUCTION HEAT SEALED
- AUTOMATICALLY ERECT TRAY (MACHINE ERECT TRAY)
- AUTOMATICALLY PLACE JARS 4 ROWS OF 3 INTO EACH TRAY
- APPLY SHRINKWRAP TO FILLED TRAY & MACHINE APPLY CASE LABEL ON ONE LONG SIDE OF TRAY
- PALLETISE & STRETCHWRAP FINISHED PALLET
- APPLY PALLET LABEL TO FINISHED WRAPPED PALLET

QUALITY CHECKLIST

- INVERTOR /SLEEVE FULLY SHRUNK / TIGHT / NEAT
- WEIGHTS
- METAL DETECTOR 1.0 FERROUS, 1.2 NON FERROUS & 1.2 STAINLESS STEEL
- CAP TIGHT
- DIAPHRAGM SEALS
- DATE CODE
- CHECKWEIGHER
- TRAY QUANTITY (12 JARS)
- CORRECTLY PACKED
- GOOD TIGHT WRAP
- HOLES ON SHORT SIDES
- CORRECT CASE LABEL WITH DATE CODING
- PALLET PLAN
- GENERAL APPEARANCE

IMPORTANT INFORMATION

2 CASES OF FINISHED PRODUCT FROM EACH LOT CODE TO BE GIVEN TO R&D

CONTROLLED DOCUMENT

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QI2500

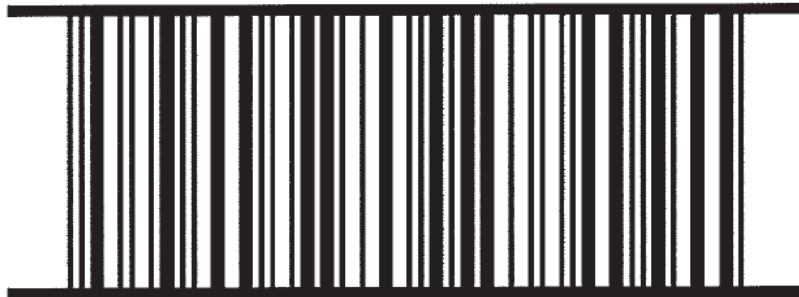
TYPHOO QT ONE CUP TEA 12X125G

REFER TO BOM UNITY F8 FOR LIVE R-CODES

DESCRIPTION	SUPPLIER	WEIGHT	QUANTITY
HDPE JAR 385ml	ALPLA	26g	12
SLEEVE 113mm X 119mm 40MU SPET	FUJI	1.5g	12
RED PP 66mm CAP INDUCTION SEAL (FOIL = 0.3G, CARDBOARD WAD = 1.4G)	ROBINSONS	9.2g	12
ME TRAY 150WK/B/150T 287mm x 214mm x 40mm	BELMONT	46g	1
SHRINKWRAP 400mm X 40mu	ROBERTS MART	17.5g	1
PLAIN LABEL 100mm X 110mm	MARKEM	1.7g	1

**CASE LABEL OVERPRINT – MARKEM
(LINE 9 – QI2500)**

Typhoo - QT One Cup ^{QI2500}
Instant Black Tea with Whitener
12 x 125g e



15060123607847

BEST BEFORE END: **JUL 2017 6 007 11:46**

Store in cool dry conditions

Typhoo Tea Limited, Pasture Rd, Moreton, Wirral, Merseyside CH46 8XF, UK.

Tel: 0800 633 5650 www.typhoo tea.co.uk

R10867

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