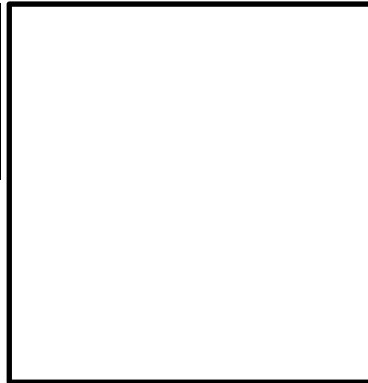


IS	07/01/16
IS	
C	S. CORBETT
G	J. LEE
L	



PACK SIZE
6 X 225g
BLEND CODE
SEE BOM

QI22502

TYPHOO QT TEA 6X225G

PALLET DETAILS

CONFIGURATION	
28	CASES / LAYER
8	LAYERS / PALLET
224	CASES / PALLET

DIMENSIONS UNIT / CASE	
LENGTH	76mm 240mm
WIDTH	76mm 165mm
HEIGHT	166mm 170mm
PALLET HT	1523mm

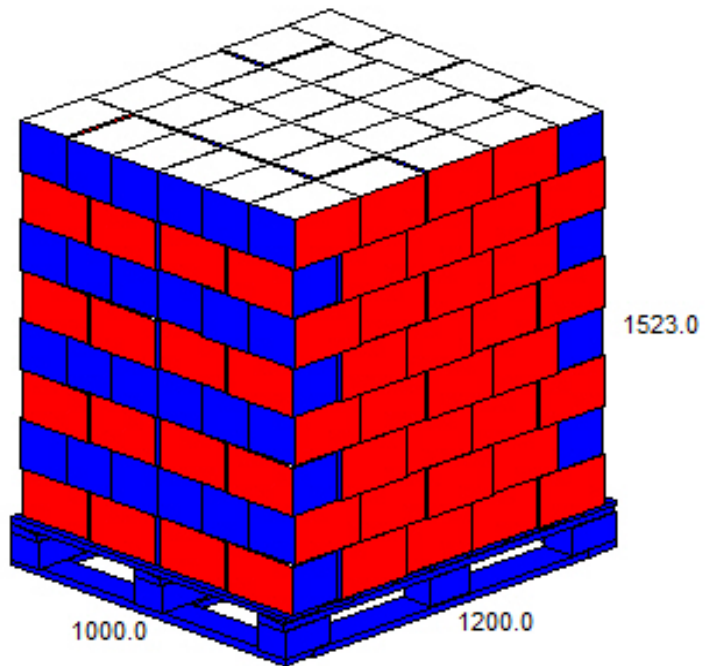
BARCODE DETAILS	
JAR	5060123606843
CASE	15060123607861

JAR CONTENT WEIGHTS		
MAX	TARGET	MIN
234g		216g
	225g	
+9g		-9g

PALLET NOTES	
•	STANDARD CHEP PALLET
•	LAYER PAD ON PALLET
•	ROTATE EACH LAYER
•	STRETCHWRAP PALLET & APPLY PALLET LABEL

PALLET LAYOUT - CHEP

CASE WEIGHT = 1.5kg



DATE CODING – JAR & CASE

**BBE = 24 MONTHS(MONTH/YEAR)
+ JULIAN CODE + TIME**

Eg JAN 2018 6007 11:13

CONTROLLED DOCUMENT

G:\Operations\Production\Penny Lane\Wet,Dry & Volpak\05 JOBSHEETS\LINE 9\CO-PACK\QI22502-QT6X225G

QI22502

TYPHOO QT TEA 6X225G

ORIGINATOR S CORBETT

PACK SIZE 6 X 225G

LINE No. 9

PACKING INSTRUCTIONS

- RECEIVE PRODUCT IN IBC & FEED INTO HOPPER THROUGH SIEVE
- PRESENT JARS TO LINE – JAR INVERTED AND BLOWN OUT, CODE ON SLEEVE APPLY SLEEVE & SHRINK
- FILL 225G PRODUCT, CHECKWEIGH & APPLY CAP
- JAR METAL CHECKED, CAP INDUCTION HEAT SEALED
- AUTOMATICALLY ERECT TRAY (MACHINE ERECT TRAY)
- AUTOMATICALLY PLACE JARS 2 ROWS OF 3 INTO EACH TRAY
- APPLY SHRINKWRAP TO FILLED TRAY & MACHINE APPLY CASE LABEL ON ONE LONG SIDE OF TRAY
- PALLETISE & STRETCHWRAP FINISHED PALLET
- APPLY PALLET LABEL TO FINISHED WRAPPED PALLET

QUALITY CHECKLIST

- INVERTOR /SLEEVE FULLY SHRUNK / TIGHT / NEAT
- WEIGHTS
- METAL DETECTOR 1.0 FERROUS, 1.2 NON FERROUS & 1.2 STAINLESS STEEL
- CAP TIGHT
- DIAPHRAGM SEALS
- DATE CODE
- CHECKWEIGHER
- TRAY QUANTITY (6 JARS)
- CORRECTLY PACKED
- GOOD TIGHT WRAP
- HOLES ON SHORT SIDES
- CORRECT CASE LABEL WITH DATE CODING
- PALLET PLAN
- GENERAL APPEARANCE

IMPORTANT INFORMATION

2 CASES OF FINISHED PRODUCT FROM EACH LOT CODE TO BE GIVEN TO R&D

CONTROLLED DOCUMENT

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QI22502

TYPHOO QT TEA 6X225G

REFER TO BOM UNITY F8 FOR LIVE R-CODES

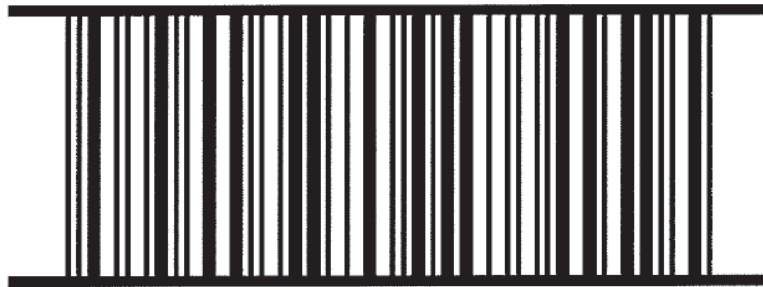
DESCRIPTION	SUPPLIER	WEIGHT	QUANTITY
HDPE JAR 560ml	ALPLA	36g	6
SLEEVE 123.5mm X 155mm 40MU SPET	FUJI	2g	6
RED PP 66mm CAP INDUCTION SEAL (FOIL = 0.3G, CARDBOARD WAD = 1.4G)	ROBINSONS	9.2g	6
ME TRAY 150WK/B/150T 230mm x 155mm x 40mm	BELMONT	32g	1
SHRINKWRAP 400mm X 40mu	ROBERTS MART	12.5g	1
PLAIN LABEL 100mm X 110mm	MARKEM	1.7g	1

**CASE LABEL OVERPRINT – MARKEM
(LINE 9 – QI22502)**

Typhoo - QT

QI22502

**Instant Black Tea with Whitener
6 x 225g e**



15060123607861

BEST BEFORE END: JUL 2017 6 007 12:00

Store in cool dry conditions

Typhoo Tea Limited, Pasture Rd, Moreton, Wirral, Merseyside CH46 8XF, UK.

Tel: 0800 633 5650 www.typhoo tea.co.uk

R10869

CONTROLLED DOCUMENT

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